

Artwork Submission Specifications

1. Artwork Submission

Please submit artwork as a **print-ready high-resolution PDF**:

- PDF version 1.5 or higher (using Adobe Illustrator default settings).
- Always include the latest approved version of the die-line supplied by Acket in a separate layer.
- Files should be submitted via WeTransfer or e-mail.

Only upon prior consultation regarding the required work may artwork be submitted as an **open file**:

- ArtPro version 22 rev 0 or later, or Adobe Illustrator 2024 or later (saved as a PDF-compatible file).
- Always include the latest approved version of the die-line supplied by Acket in a separate layer.
- Files should be submitted via WeTransfer or e-mail.
- Open files will not be retained after processing.

2. Creating a High-Resolution PDF

Die-line

- The most recent version of the die-line supplied by Acket must be used as the basis for creating the artwork. This die-line is leading and must not be modified.
- The die-line must be supplied in a separate spot colour that is not used elsewhere in the artwork.
- The die-line must always be set to **Overprint**.

Resolution and Colours

- Images must have a minimum resolution of **300 dpi**, while illustrations and line artwork must have a minimum resolution of **600 dpi**. These resolutions apply to the size at which the images are used in the artwork.
- RGB images and LAB colours are **not accepted**. They must be converted to CMYK, which may result in colour differences. We therefore recommend converting them yourself before submission.
- If RGB images or LAB colours are submitted, they will automatically be converted to CMYK using the **ISO Coated v2 (ECI)** colour profile. Any colour differences resulting from this conversion remain the responsibility of the submitting party.
- All unused colours and swatches must be removed from the file.

Fonts / Images

- All fonts used must either be included with the artwork or converted to outlines (applicable to open files only).
- All linked images used in the artwork must be included with the submission.

3. Print Result Approval

- A colour-accurate Epson proof with a predictable CMYK print result for our presses is available at an additional charge. When printing PMS colours, we use an officially calibrated PMS colour guide as our reference.
- If no certified or colour-accurate proofs and/or print samples are supplied, the four process colours (CMYK) will be printed using our standard press densities.

4. Technical Specifications

• Printing process	Offset
• Maximum number of colours per pass	6
• Maximum total ink coverage (TAC)	280%
• Minimum positive line width	0.12 mm
• Minimum negative line width	0.18 mm
• Minimum positive text (sans serif)	4 pt
• Minimum positive text (serif)	5 pt
• Minimum negative text (sans serif)	6 pt
• Minimum negative text (serif)	7 pt
• Bleed	2.0 mm
• Minimum EAN barcode size	80%
• Minimum dot on plate	1%
• Minimum printable dot	2%